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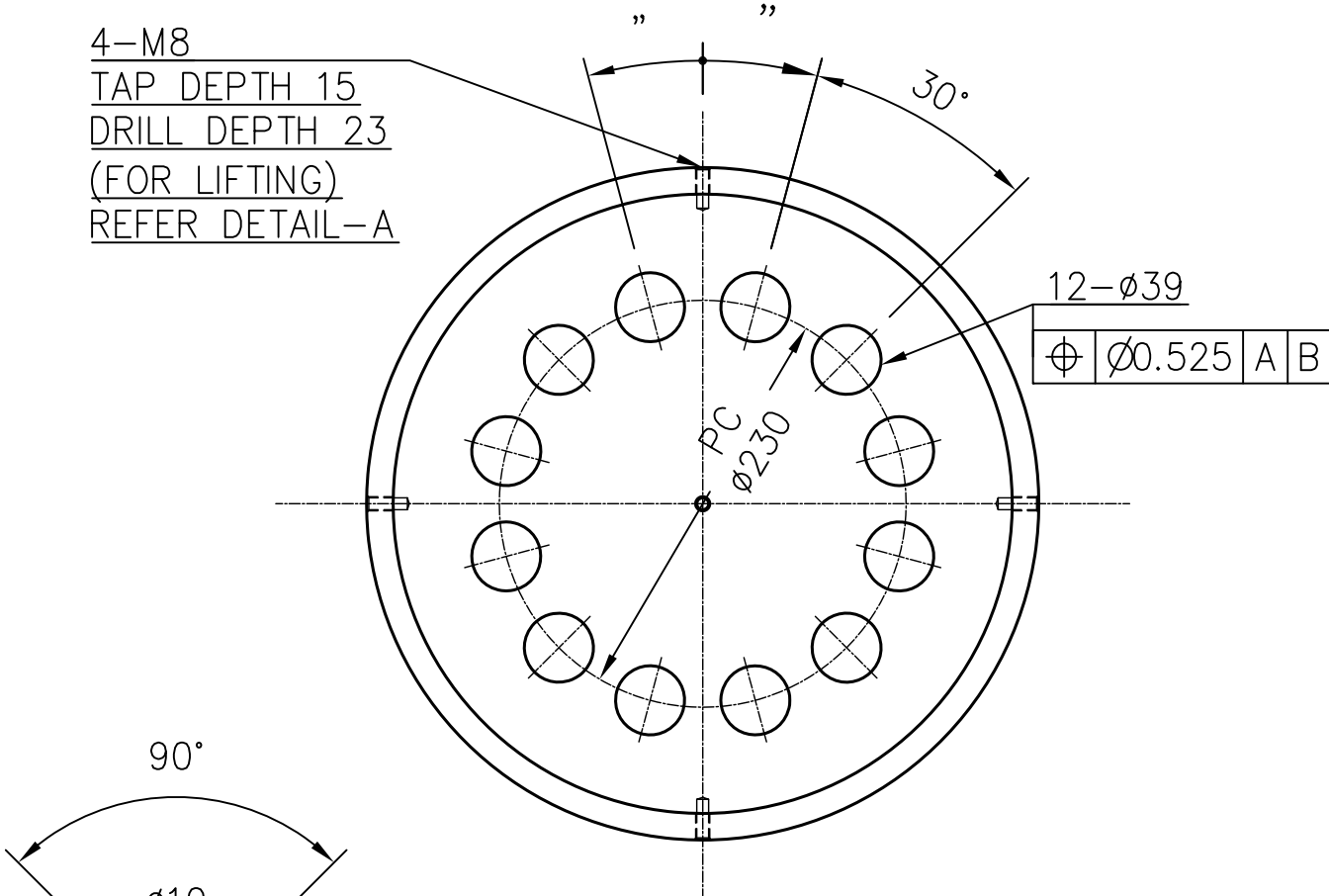
COMP. FILE NAME
3 182 65 1 0023 S00 R00

REF.DRG.NO.
P3-B9776 R0

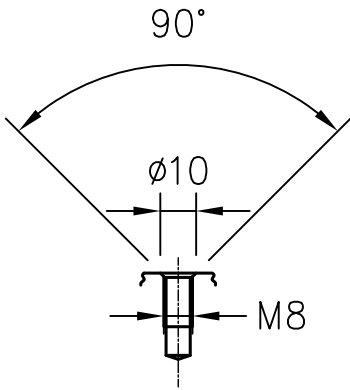
INVENTORY NO.

DRG.NO. 3 182 65 1 0023

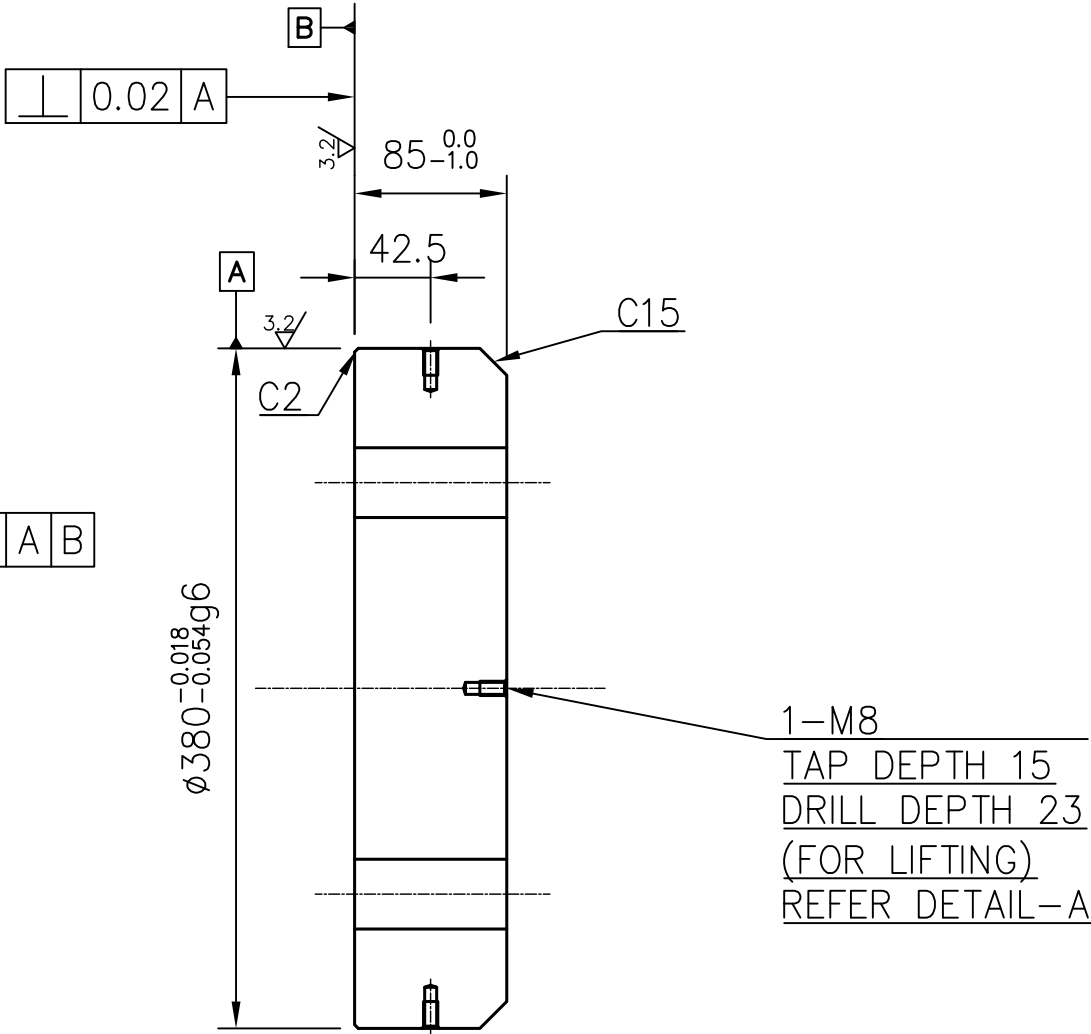
12.5//3.2//



4-M8
TAP DEPTH 15
DRILL DEPTH 23
(FOR LIFTING)
REFER DETAIL-A



DETAIL-A



0.02 A

1-M8
TAP DEPTH 15
DRILL DEPTH 23
(FOR LIFTING)
REFER DETAIL-A

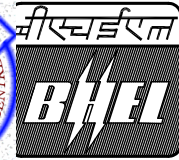
					FP9715673023	75	
					ASTM A240 S31803	1	
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

- REF.TO HY0230261 FOR UNSYMBOLIZED TOLERANCES.
- CHAMFER M/CD SHARP EDGE 1.2 TO 1.0 AT 45°.
- INTERNAL M/CD CORNER RADII 1 TO 0.7.
- THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT **MKSV-210C CONCRETE VOLUTE PUMP**

NAME	SIGN.	DATE	NO.OF VAR.
SUDHEER	SUDHEER	14.11.19	N.A
MSRAM	MSRAM	14.11.19	
K.H.R.K	K.H.R.K	14.11.19	



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DEPT. PUMPS	SCALE N.T.S	WEIGHT (KG) 75	REF. TO ASSY DRG.	ITEM NO. N.A	NO.OF ITEMS N.A
CODE 410					

TITLE IMPELLER PLATE: CV-CWP		DRAWING NO. 3 182 65 1 0023	REV. 00
		SHEET NO. 01	NO OF SHEETS 01